

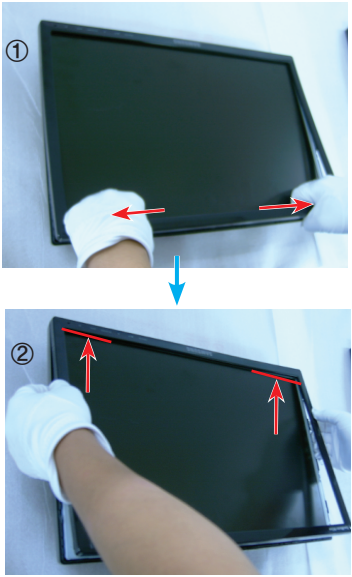
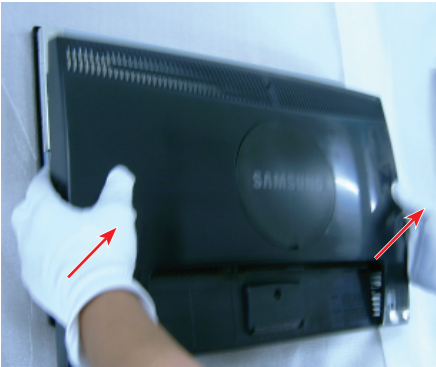
3. Disassembly and Assembly

This section describes the disassembly and reassembly sequences for this monitor.

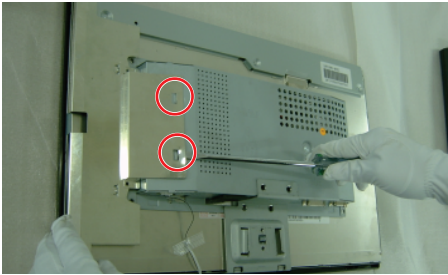
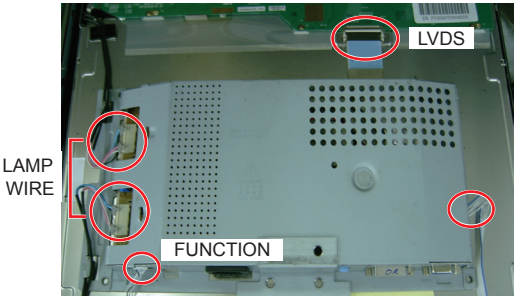
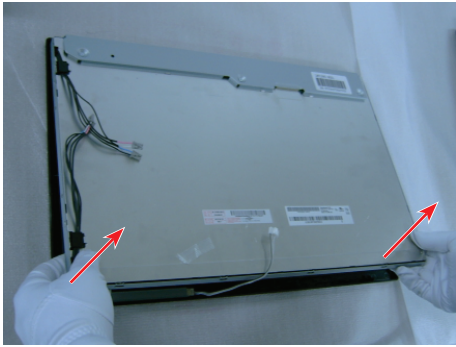
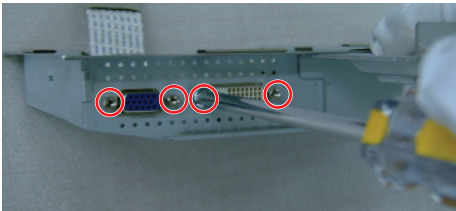
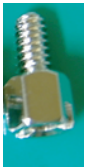
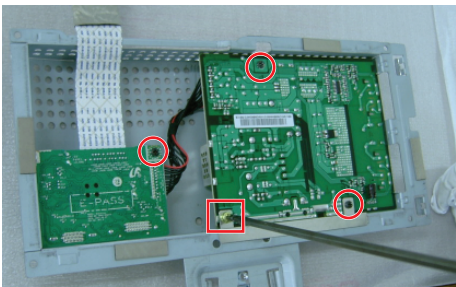
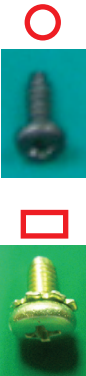
⚠ Warning: As this monitor has parts that are sensitive to static electricity, be careful when handling them.

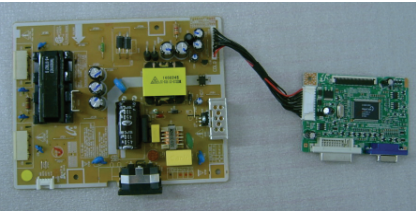
3-1. SIMPLE STAND Disassembly

- ⚠ Caution:**
1. Turn the monitor off before beginning the disassembly process.
 2. When disassembling the monitor, do not use any metal tools except for the provided jig.
 3. Disassemble the monitor carefully as directed in the following procedures.
 4. When disassembling the monitor, do not use any metal tools except for the provided jig. *** this is duplicate and should be removed ***

Description	Photo	Screws
1. Place a soft cloth on the table and place the monitor onto it with the front part facing downwards. Hold the monitor set with one hand and hold and pull the stand body backwards with the other hand to remove the stand body from the monitor set. ⚠ Caution : If you do not tilt the stand and use too much force to remove it, the connection pin may break.		
2. ① Turn the monitor over and insert your hands into the top of the monitor at the center and separate the front cover in the direction of the arrow as shown in the figure. ② Separate the sides of the front cover up to the directed line as shown in the figure.		
3. Turn the monitor over again to remove the back cover.		

3. Disassembly and Assembly

Description	Photo	Screws
4. Remove the SHIELD-LAMP using the provided JIG. ⚠ Caution: The SHIELD-LAMP is sharp.		
5. Remove the LVDS, LAMP wire, FUNCTION cable, and SPEAKER cable, and then remove the SHIELD-COVER.		
6. Remove the LCD panel..		
7. Remove the four (4) screws shown in the figure.		
8. Remove the four (4) screws shown in the figure and remove the Bracket support.		

Description	Photo	Screws
9. Remove the main PCB and IP boards from the SHIELD-cover.		

※ The assembly is in the reverse order of disassembly.

3-2. HAS STAND Disassembly

Description	Photo	Screws
1. If the Stopper PIN at the back of the stand is not removed, place a soft cloth on the table and place the monitor on it, and then hold the monitor set and remove the Stopper PIN at the back of the stand.		
2. Turn the monitor over. Remove the two (2) screws that hold the stand in place and then remove the stand. ⚠ Caution: When removing the screws, hold the stand body with one hand so that the stand does not fall.		
3. The following steps are the same as steps 2 to 9 for disassembling the SIMPLE stand.		

※ The assembly is in the reverse order of disassembly.